# PRIMAIRY

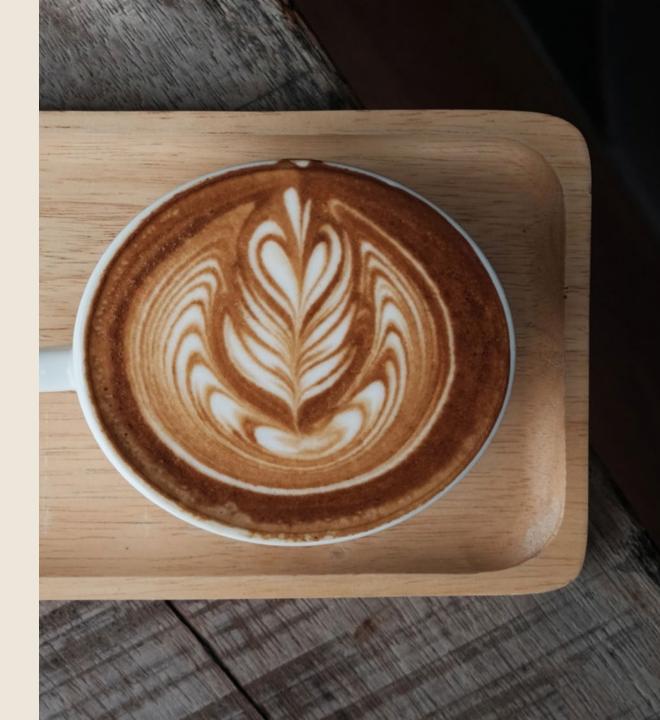
## **R32 INVERTER SERIES**

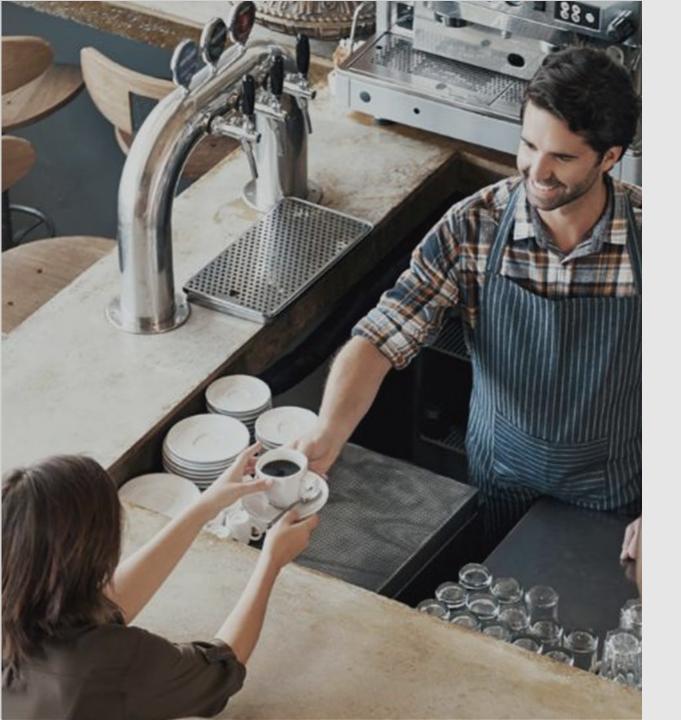
Cooling & Heating



# Cooling

# Heating





# In harmony

# Meeting your ( business needs

Cooling & Heating

HITACHI

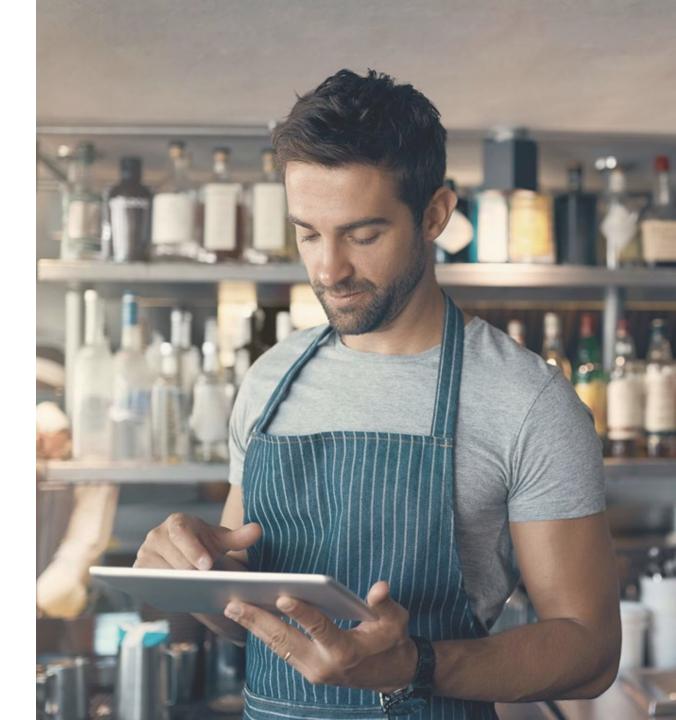
## **RESTAURANTS & CAFÉS**

"Running a café means noise, buzz, activity and trapped heat. Having a correct and consistent A/C lets my customers relax and enjoy their drinks – and I can see the difference in their moods."

– a café owner

## Our benefits

- Compact outdoor units give better piping flexibility during installation
- Constant temperature for ease of management and comfort
- When power resumes from blackout, auto restart function ensures comfort of your space



## **RETAIL SPACES**

"I work with clothes, and the fabric can heat up in summer and make things stuffy. The store is cold in winter. Without the system to regulate things all year round, the seasons would really get to me."

- a clothing store owner

## **Our benefits**

- Easy installation for existing buildings with limited space
- Adaptable to every building shape and room type
- A consistent fresh air intake improves indoor ventilation and air quality



## **SMALL WORK SPACES**

"I stay late at the office if there is a big project to finish. Having a comfortable setting is essential, and the airflow system I installed is a big part of this."

- a design work space owner

## **Our benefits**

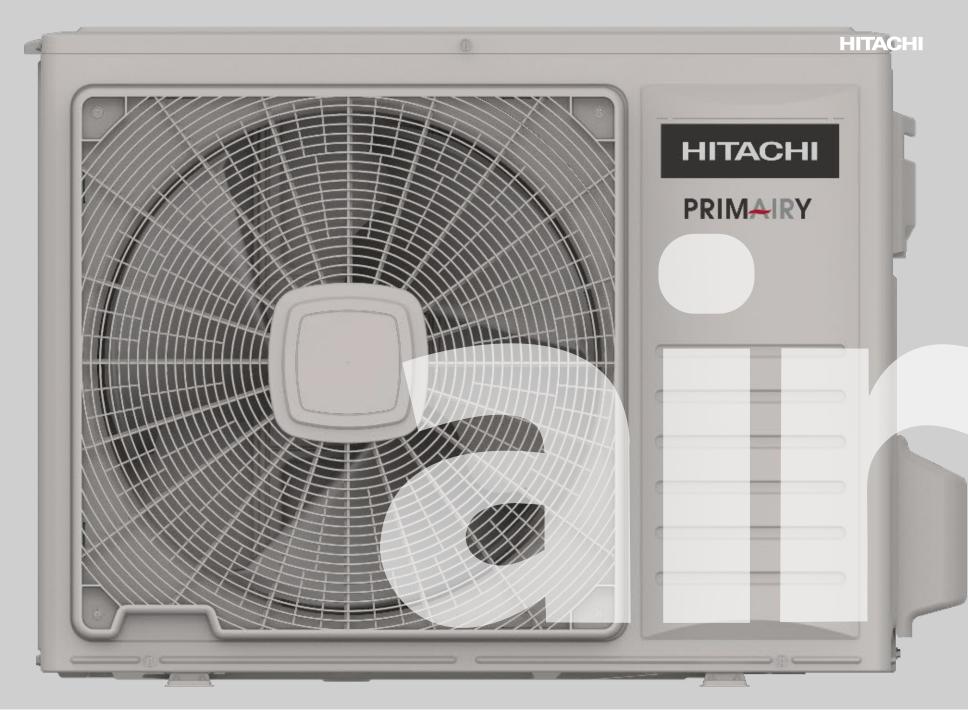
- Maintain a consistent temperature all year round
- Units have a quiet mode that results in a low operation noise and promotes work efficiency



# 02

## Primairy R32 lineup

**Cooling & Heating** 



## **Comprehensive Lineup**

Primairy R32 has one of most complete outdoor range with a wide capacity and power supply options

Power supply	3.0HP	3.5HP	4HP	5HP	6HP	6.5HP
Monophase	•	٠	•	● *	•*	
Triphase				•	•	•
	RAS-3.0UFESNH1	RAS-3.5UFESNH1	Image: second	RAS-5.0UFESMH1 RAS-5.0UFESNH1*	RAS-6.0UFESMH1 RAS-6.0UFESNH1*	RAS-6.5UFESMH1

\*availability in autumn 2020

## **Comprehensive Lineup**

## Cassette, duct and floor-ceiling range compatible with all outdoor range

Indoor type	3.0HP	3.5HP	4HP	5HP	6HP	6.5HP		
Cassette								
	RCI-3.0UFE1NH	RCI-3.5UFE1NH	RCI-4.0UFE1NH	RCI-5.0UFE1NH	RCI-6.0UFE1NH	RCI-6.5UFE1NH		
Duct								
	RPIL-3.0UFE1NH	RPIH-3.5UFE1NH	RPIH-4.0UFE1NH	RPIH-5.0UFE1NH	RPIH-6.0UFE1NH	RPIH-6.5UFE1NH		
Ceiling					wanter 23			
	RPFC-3.0UFE1NH	RPFC-3.5UFE1NH	RPFC-4.0UFE1NH	RPFC-5.0UFE1NH	RPFC-6.0UFE1NH	RPFC-6.5UFE1NH		

## **Comprehensive Lineup**

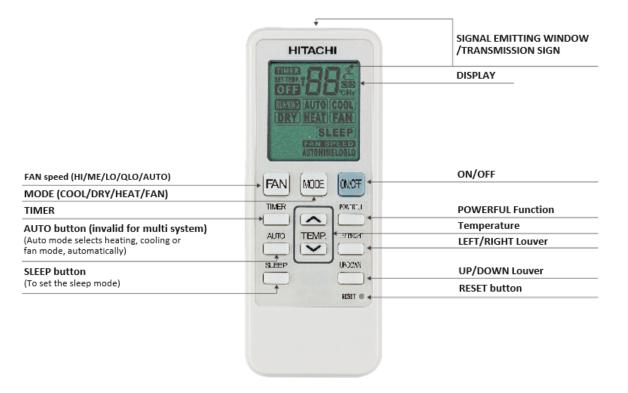
## Wireless and Wired control available for full range

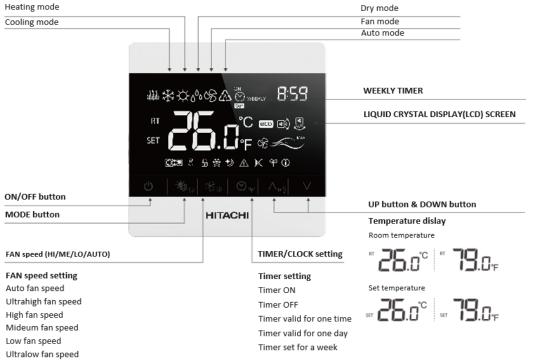


## **Comprehensive Lineup**

### Wireless and Wired control available for full range

Operation mode





- Weekly timer
- Compatible with external temperature sensor
- Lock function

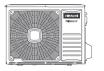


# Features & benefits

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Cooling & Heating

## **ENVIRONMENTAL FRIENDLY**



#### Key features

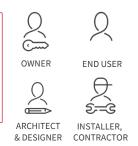
R32 refrigerant adopted

- Zero ozone depletion potential
- Lower global warming potential

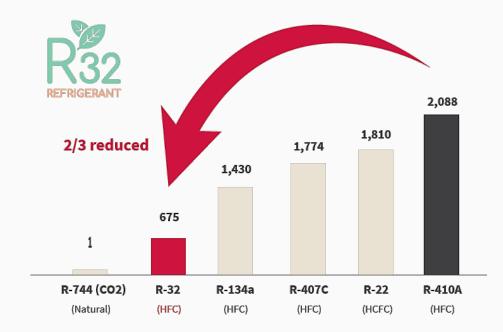
#### **Key benefits**

- Environmental friendly
- Enhance efficiency of the system
- Less refrigerant charge volume

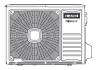
#### Good for...



Global warming potential (GWP) comparison:



## PERFORMANCE



#### **Key features**

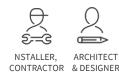
- High efficiency double rotary compressor
- high efficiency dc fan motor
- high efficiency fin & heat exchanger
- Smart defrosting

#### **Key benefits**

- First in class SEER and SCOP values. Great energy savings.
- Smart defrosting offers a good reliability in low temperature climates

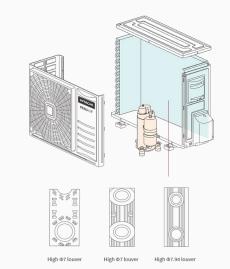
#### Good for...



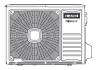


#### Cassette unit





## **DESIGN FLEXIBILITY**



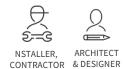
#### **Key features**

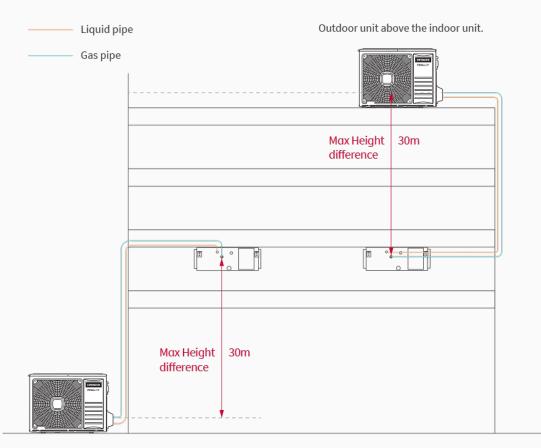
- Total max piping length: 50m
- Max height between outdoor and indoor units: 30m

#### **Key benefits**

#### Good for...

- Flexible piping options for various small business types
- High flexibility in installation configuration

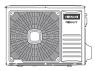




Outdoor unit below the indoor unit.

Piping	HP	3.0	3.5	4.0	5.0	6.0	6.5
Diameter (Liquid)	Inch	3/8	3/8	3/8	3/8	3/8	3/8
Diameter (Gas)	Inch	5/8	5/8	3/4	3/4	3/4	3/4
Max Length	m	50	50	50	50	50	50
Max Height	m	30	30	30	30	30	30

## **DESIGN FLEXIBILITY**



#### **Key features**

- DC Inverter technology
- Works under extreme ambient temperatures:

Cooling: -15°C to 48°C Heating: -15°C to 24°C

#### **Key benefits**

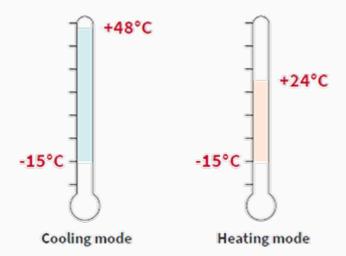
- Wide ambient temperature range accommodates to extreme weather, reliable operation.
- All year cooling application possible for hot climate (e.g. server rooms)
- All year heating comfort even for very cold climate

#### Good for...

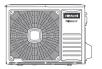
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OWNER





## **DESIGN FLEXIBILITY**



#### **Key features**

- Flexible choice, from a combination of small to large outdoor unit modules
- From 3.0 up to 6.5 HP per refrigeration system
- Monophase and triphase options

#### Key benefits

• Perfect capacity fit per each application. No oversizing or undersizing.







## **DESIGN FLEXIBILITY**



#### **Key features**

- High ESP value **120Pa** (3.5 6.5 HP)
- Low height:

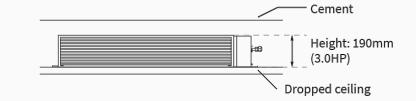
3HP → **190mm** 3.0 - 4.0HP → **268mm** 

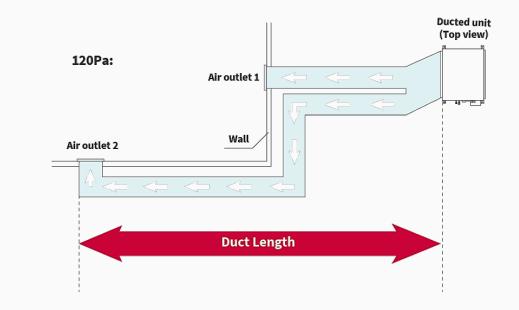
#### **Key benefits**

- Long ducted installation
- Compatible with installation at false ceilings installation

Good for...

ARCHITECT & DESIGNER





## **DESIGN FLEXIBILITY**



#### **Key features**

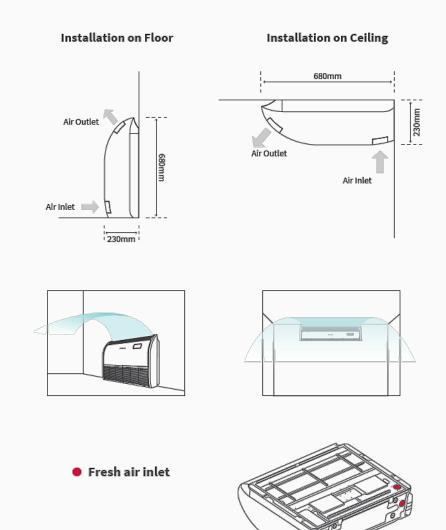
- Fresh air inlet
- Installation on Floor or Ceiling

#### **Key benefits**

- Allows fresh air intake to improve indoor ventilation
- It can perform as a floor or ceiling unit depending on climatization needs for each installation.

#### Good for...





HITACHI



#### **Key features**

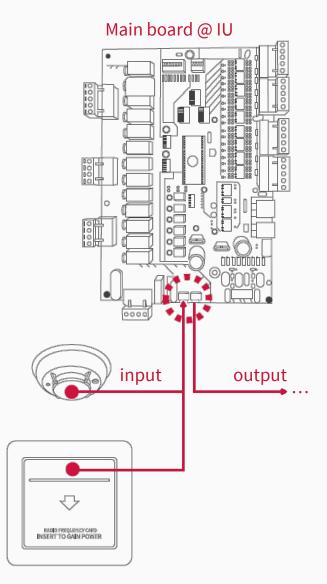
- Built in Input-Outputs
  - Connector at IU main board.
  - Different behaviour for alarm and standard inputs.

#### **Key benefits**

- Allows integration with external sensors with no additional PCB or controller:
  - Room card, smoke detection, access control, alarm.
- Allows back-up rotation control with an external control (data room, etc.).
- Output signal for malfunction can be used for maintenance warnings or to start back-up actions.







COMFORT



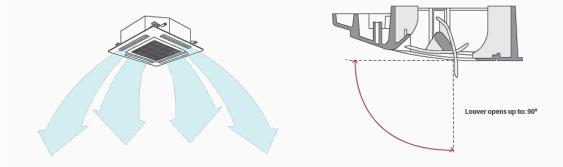
#### **Key features**

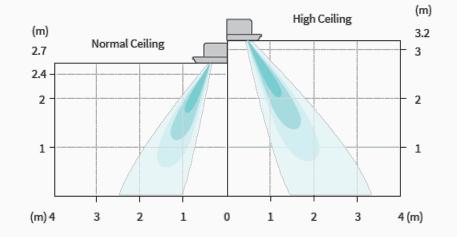
- Control air flow with **individual 4-Way** louvers
- **Temperature compensation** for high ceilings

#### **Key benefits**

- Airflow can be directed at any point.
- Temperature compensation avoids temperature stratification and matches set up temperature at user level.









## EASY INSTALLATION AND MAINTENANCE



#### **Key features**

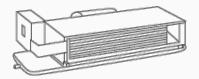
- Flexible air return from bottom or rear
- Built-in drain pan

#### **Key benefits**

- Installation time is reduced. Built in drain pan reduces dust adhesion and prevents water leakage.
- Easy installation on different space layouts

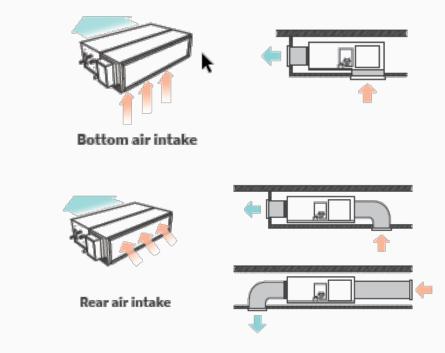






Built-in drain pan

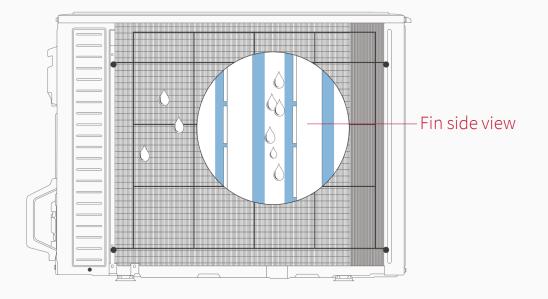
Exposed drain pan



RELIABILITY

#### **Key features**

- Hydrophilic aluminium fin
- Smart defrosting



#### **Key benefits**

• Dependable, long-lasting performance



## CONFORT

	PERACH
SINT///	PRIMALITY

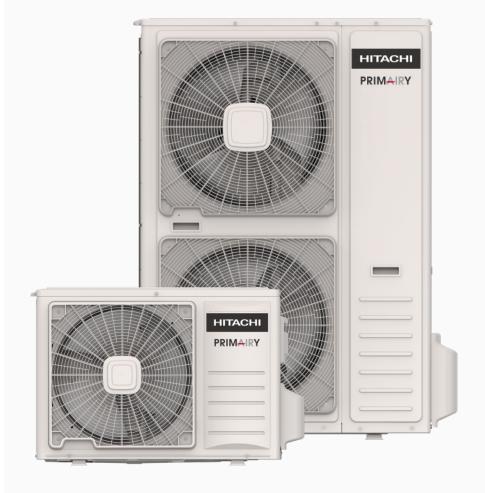
#### **Key features**

- Auto restart on power supply shortage
- ODU fan speed: 16 levels of adjustment
- DC fan motor

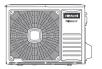
#### Key benefits

- Comfort is kept after power supply is reestablished.
- Silent outdoor units. Good to fulfill local noise regulations.





## EASY INSTALLATION AND MAINTENANCE



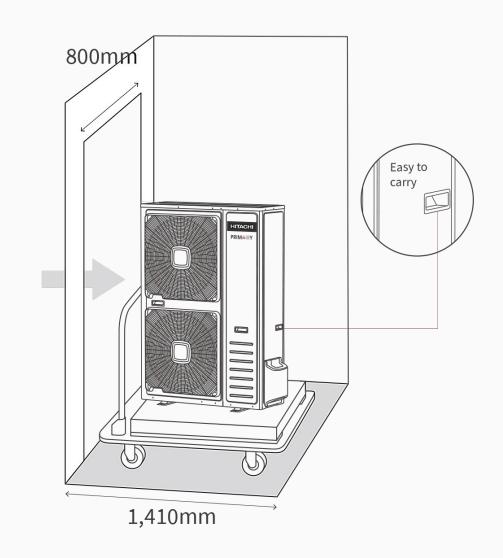
#### **Key features**

- Compact size and light OU
- Built in carry handle

#### Key benefits

- Fits in a standard sized elevator
- Easier transportation for installers







## Thanks for your attention

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